

Material		Gas	
1	Steel	A	Ar 100%
2	CrNi	B	CO2 100%
3	CuSi	C	Ar+ 2-5%Co2
4	AlMg	D	Ar+ 15-20%CO2
5	AlSi		
6	Rutil FCW		
7	Metal cored		
8	Self Shielded		

TransSteel 2200c							DB 3815
Material		0,6mm .030"	0,8mm .035"	0,9mm .040"	1,0mm .045"	1,2mm .052"	GAS
1	Steel "ER70 - 120"	3814	3813	3812	3811		B
1	Steel "ER70 - 120"	3810	3809	3808	3806		D
2	CrNi "Stainless"		2427	2402	2426		C
3	CuSi3 "ERCuSi-A"		2496	2495	2493		A
4	AlMg "ER5xxx"				3639	3643	A
5	AlSi "ER4xxx"				3640	3643	A
6	Rutil FCW			2410		2321	B
6	Rutil FCW			2411		2320	D
7	Metal cored			2421		2536	D
8	Shelf Shielded			2350		2349	---